

APICAL INDUSTRIES, INC.	ENGINEERING CHANGE NOTICE NO. 03693				SHEET 1 OF 1	
	DWG NO. 649.5000		REV: C	PREPARED BY B. PETERS	DATE: 11/14/12	EFFECT ON DWG <input type="checkbox"/> INC. <input checked="" type="checkbox"/> UNINC.
	DWG TITLE: DEFLECTOR					
	APPROVED BY: ENGR <i>[Signature]</i>	MFG <i>[Signature]</i>	QC <i>[Signature]</i>	EFF: NEXT ORDER		
TRANSACTION CODES (TC): A-ADD C-CREATE R-REVISE D-DELETE	REASON: ADDED ALTERNATE MATERIAL.				ECR: D-12-001	

IS

1 PRIMARY MATERIAL: 7075-T651 ALUMINUM PER AMS-QQ-A-250/12.
ALTERNATE MATERIAL: 7075-T6511 ALUMINUM PER AMS-QQ-A-200/11.

SHEET 1, ZONE A2 IS:

F/N	TC	PART NUMBER	QTY	DESCRIPTION	MATERIAL	SPECIFICATION
DOCUMENTS EFFECTED:				<input type="checkbox"/> RFMS <input type="checkbox"/> MDL <input type="checkbox"/> INSTALL INSTRUC <input type="checkbox"/> ICA <input type="checkbox"/> BOM	CHANGE CATEGORY <input type="checkbox"/> MAJOR <input checked="" type="checkbox"/> MINOR	DER REVIEW REQUIRED <input type="checkbox"/> YES <input checked="" type="checkbox"/> NO

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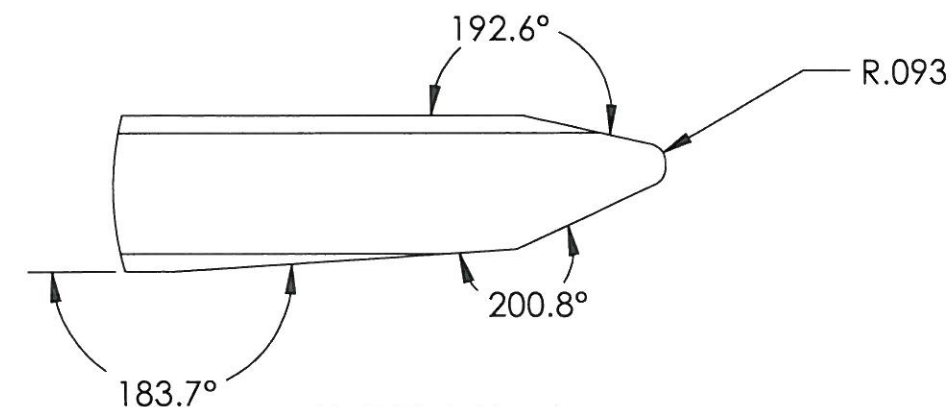
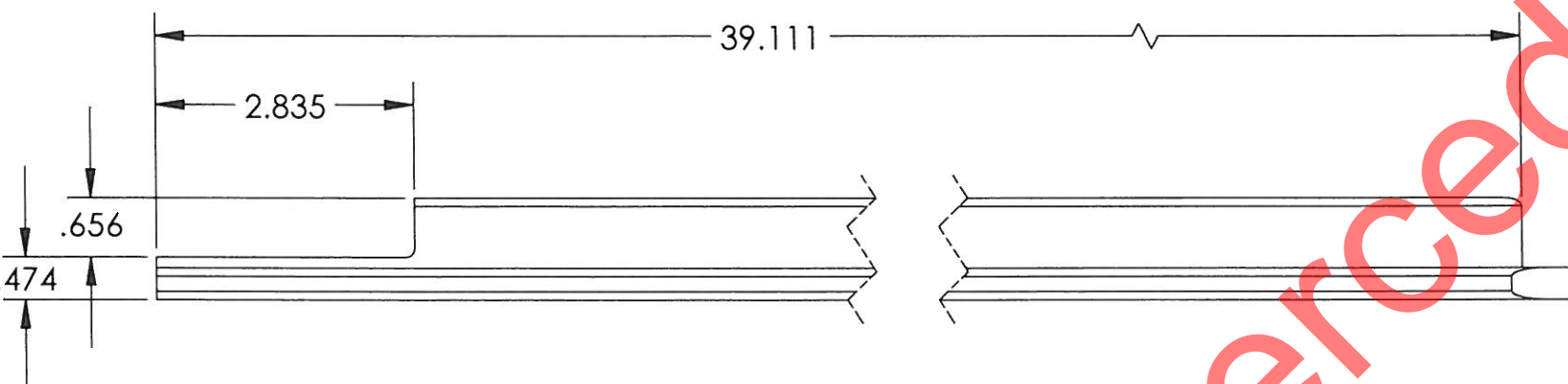
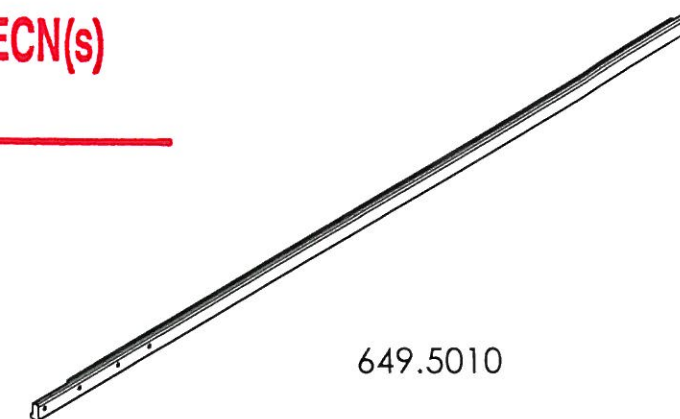
REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
	LAST PROTOTYPE REVISION: PR2		N/A
N/C	INITIAL RELEASE	11-03-11	P. BRAVO
A	INCORPORATED ECN 03422 AND 03478	04-16-12	P. BRAVO
B	INCORPORATED ECN 03504	05-02-12	P. BRAVO
C	INCORPORATED ECN 03521	05-22-12	P. BRAVO

NOTES: UNLESS OTHERWISE SPECIFIED

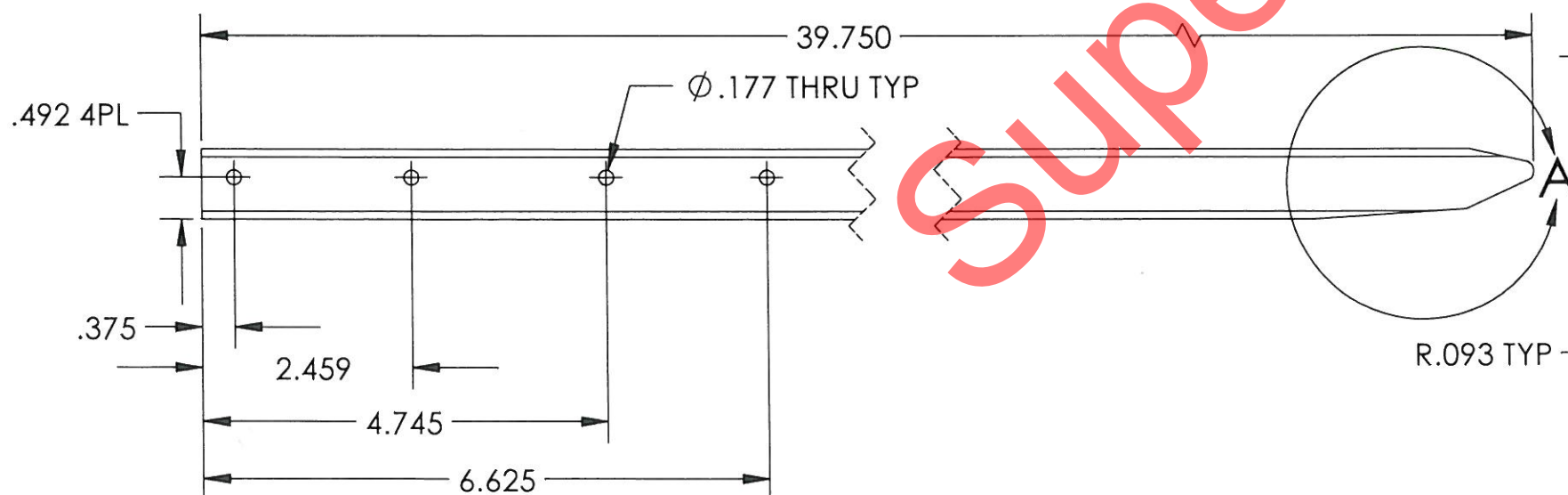
- 1 MATERIAL: ALUMINUM 7075-T651 PER AMS-QQ-A-250/12.
- 2 FINISH: HARD ANODIZE IAW MIL-A-8625 TYPE III, CLASS 2, COLOR BLACK;
PRETREAT PRC-DESOTO PR-148 ADHESION PROMOTER;
PRIME IAW MIL-P-23377J TYPE I CLASS N; 1-2 MIL MAX.
3. DE BURR AND BREAK ALL SHARP EDGES.
4. IDENTIFY IAW MPP-120. LASER ETCH P/N AND REVISION, 12 PT. CENTURY GOTHIC.
5. ALL DIMENSIONS SHOWN PRIOR TO FINISH.
- 6 PART DIMENSIONS CONTROLLED BY CAD MODEL FILE: 649.5010 DEFLECTOR.SLDPRT, LAST MODIFIED 04-16-12.
- 7 PART DIMENSIONS CONTROLLED BY CAD MODEL FILE: 649.5012 DEFLECTOR.SLDPRT, LAST MODIFIED 11-03-11.
- 8 PART DIMENSIONS CONTROLLED BY CAD MODEL FILE: 649.5013 DEFLECTOR.SLDPRT, LAST MODIFIED 04-16-12.

UNINCORPORATED ECN(s)

03693,



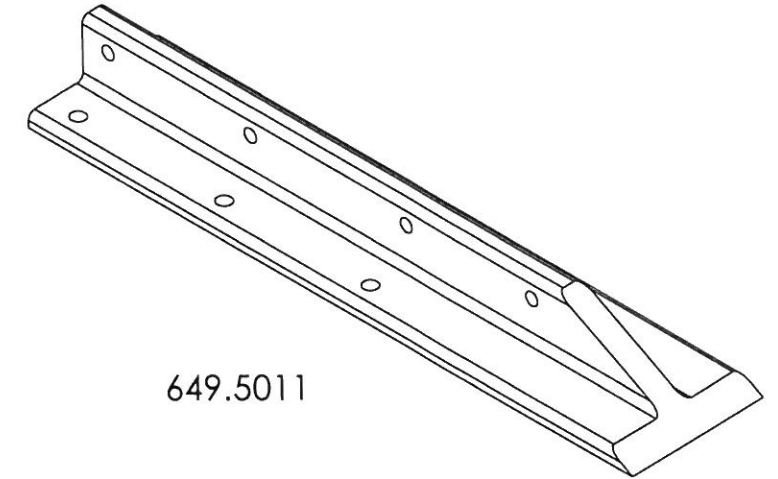
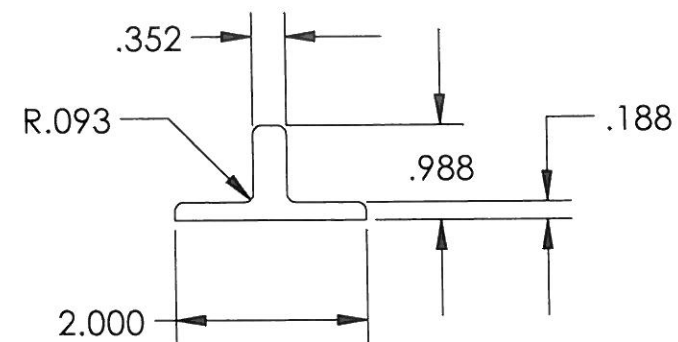
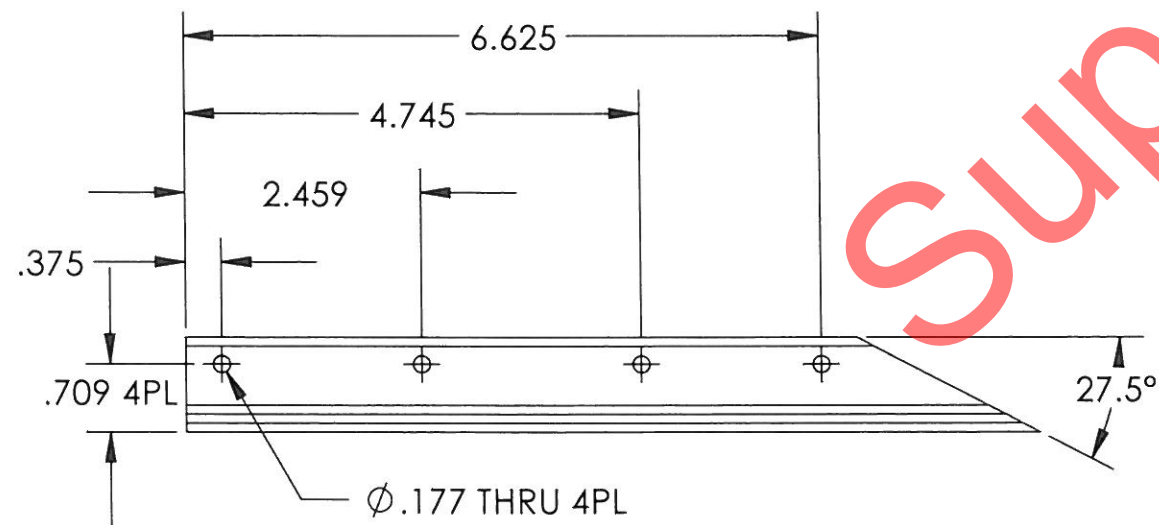
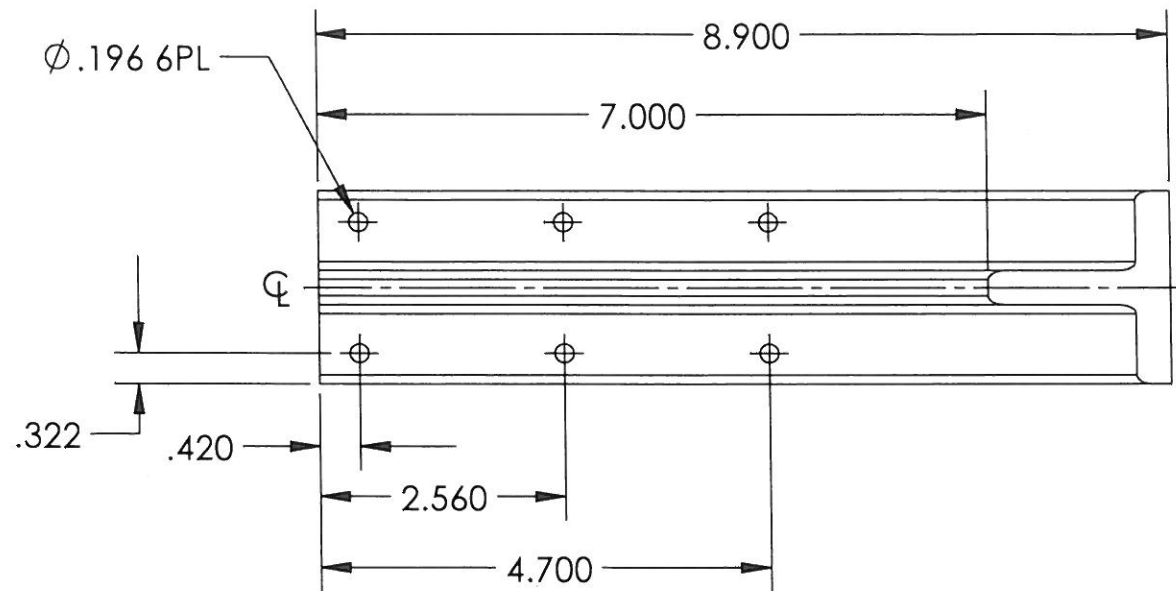
DETAIL A
SCALE 1 : 1



R.093 TYP

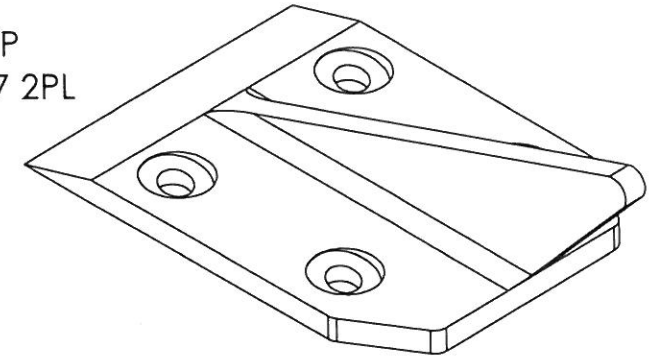
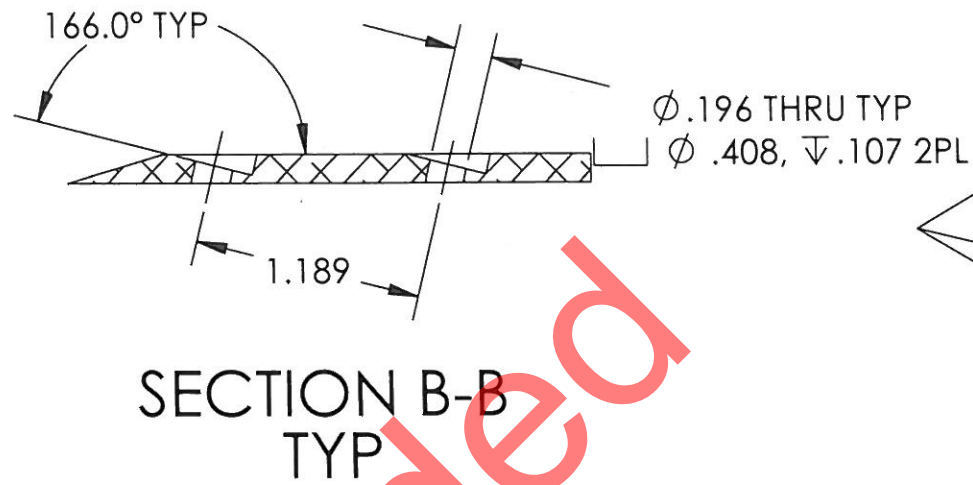
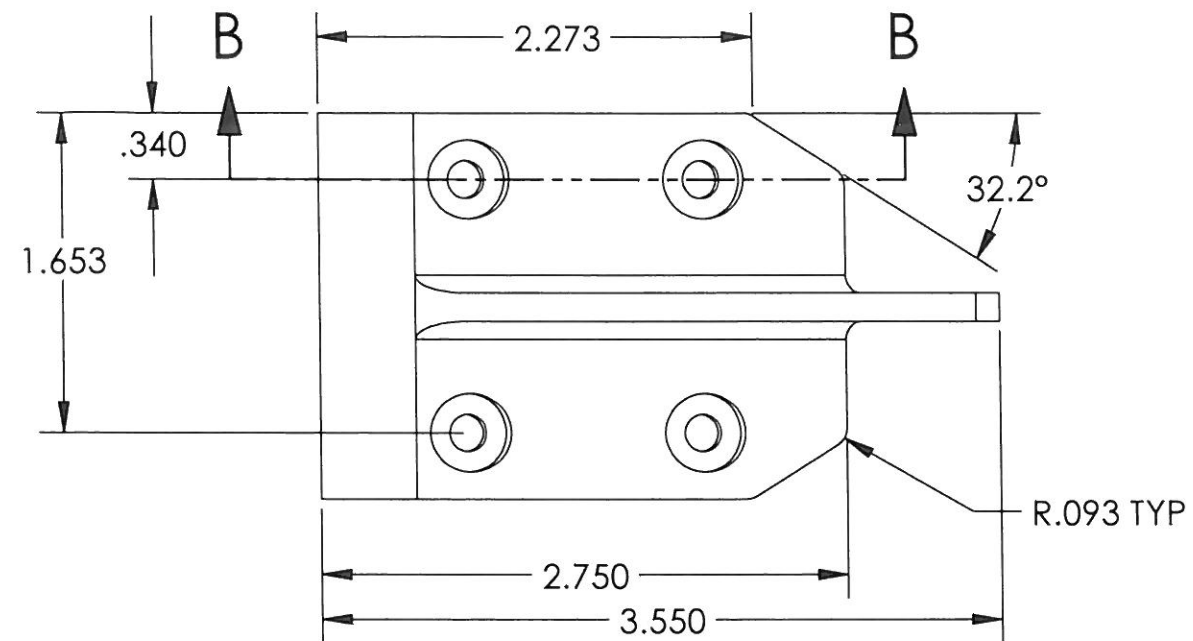
	4	649.5013	DEFLECTOR	△	△△
	3	649.5012	DEFLECTOR	△	△△
	2	649.5011	DEFLECTOR	△	△
	1	649.5010	DEFLECTOR	△	△△
	FIND #	PART #	DESCRIPTION	MAT'L	SPEC.
QTY		PARTS LIST			
NEXT ASSY (S)		ORIGINAL DATE (MO-DA-YR)	11-03-11	APICAL INDUSTRIES 2608 TEMPLE HEIGHTS DR. OCEANSIDE, CA. 92056-3512 (760)724-5300	
649.4700		DRAWN BY	CHECKER		
		A. QUAN	P. BRAVO		
		DRAWING APPROVAL	P. BRAVO		
		11-03-11		DEFLECTOR	
		CONTRACT NO.			
		UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ARE: 2 PLACE DECIMALS ± .03 3 PLACE DECIMALS ± .010 ANGLES ± .5°		SIZE B	CAGE CODE 07MZ6
				DWG. NO. 649.5000	REV. C
				SCALE NONE	SHEET 1 OF 4

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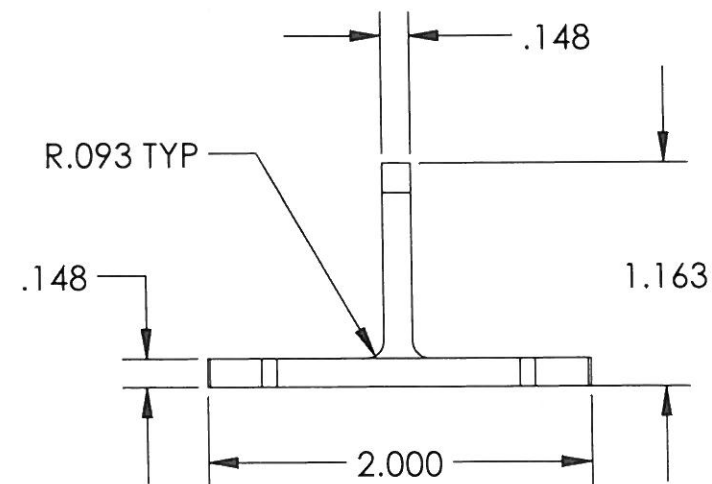
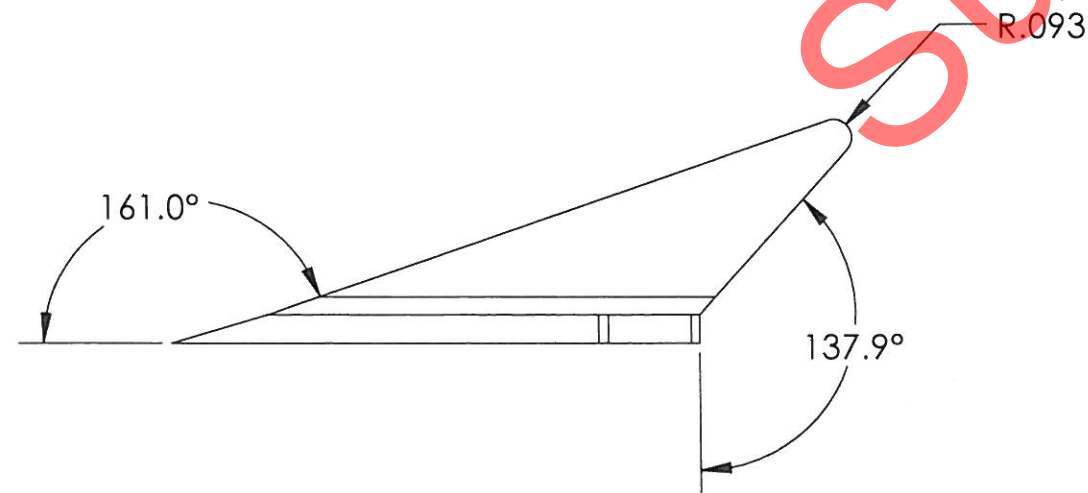


ORIGINAL DATE (MO-DA-YR) 11-03-11		APICAL INDUSTRIES	
DRAWN BY A. GUAN		2608 TEMPLE HEIGHTS DR. OCEANSIDE, CA. 92056-3512 (760)724-5300	
DRAWING APPROVAL P. BRAVO		DEFLECTOR	
CONTRACT No.		649.5000	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ARE: 2 PLACE DECIMALS $\pm .03$ 3 PLACE DECIMALS $\pm .010$ ANGLES $\pm 5^\circ$		SIZE B	REV C
SCALE NONE		SHEET 2 OF 4	

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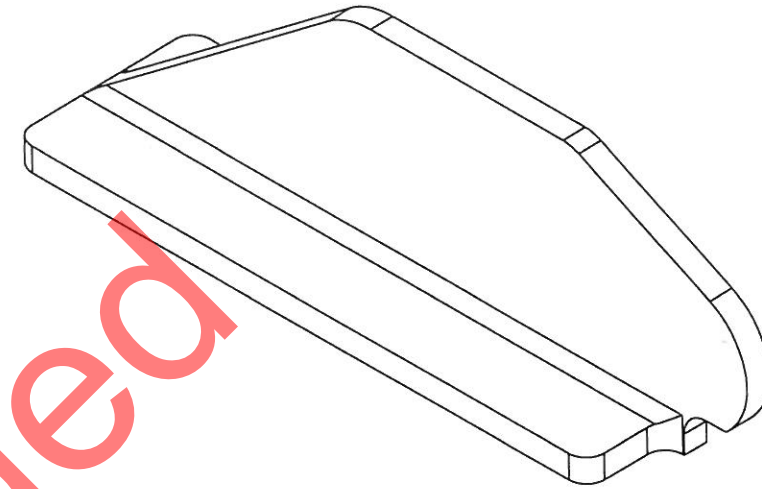
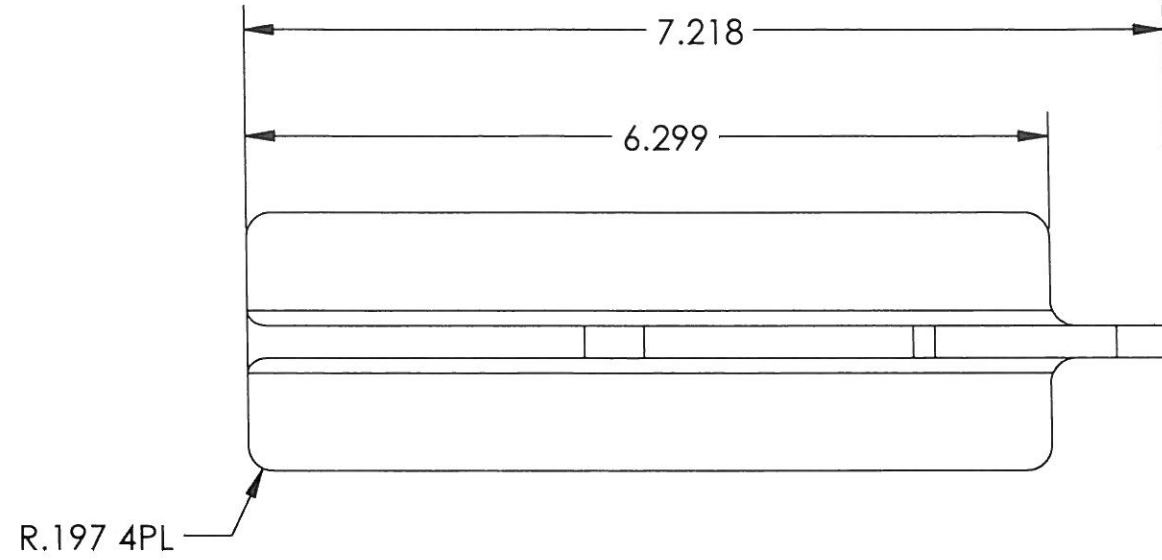


649.5012

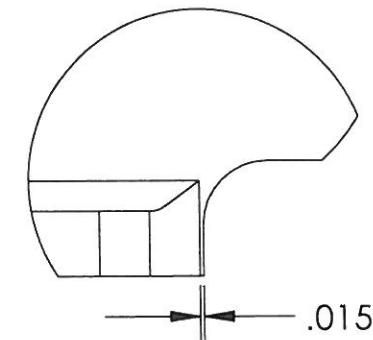
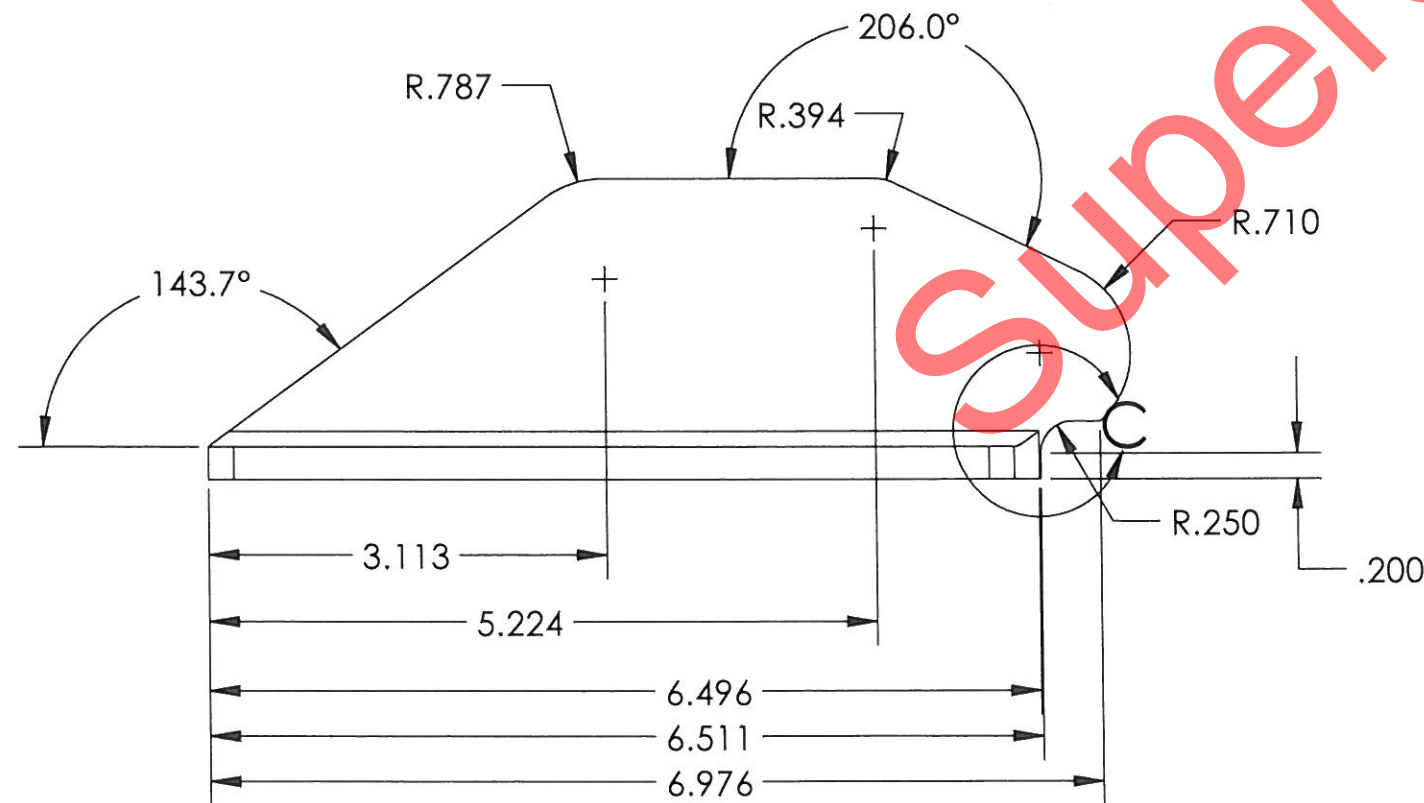


ORIGINAL DATE (MO-DA-YR) 11-03-11		APICAL INDUSTRIES	
DRAWN BY A. QUAN	CHECKER P. BRAVO	2608 TEMPLE HEIGHTS DR. OCEANSIDE, CA. 92056-3512 (760)724-5300	
DRAWING APPROVAL P. BRAVO 11-03-11		DEFLECTOR	
CONTRACT No.		SIZE B	REV. C
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ARE: 2 PLACE DECIMALS $\pm .03$ 3 PLACE DECIMALS $\pm .010$ ANGLES $\pm .5^\circ$		CAGE CODE 07MZ6	DWG. NO. 649.5000
		SCALE NONE	SHEET 3 OF 4

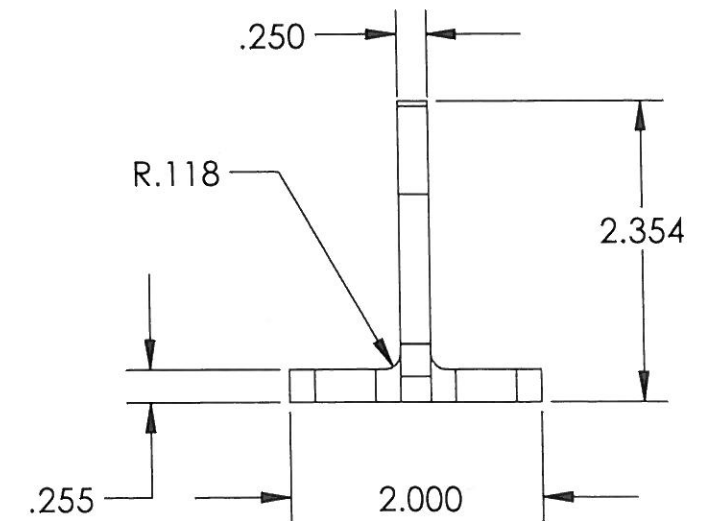
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649.5013



DETAIL C
SCALE 2 : 1.5



ORIGINAL DATE (MO-DA-YR) 11-03-11		APICAL INDUSTRIES	
DRAWN BY A. QUAN	CHECKER P. BRAVO	2608 TEMPLE HEIGHTS DR. OCEANSIDE, CA. 92056-3512 (760)724-5300	
DRAWING APPROVAL P. BRAVO 11-03-11		DEFLECTOR	
CONTRACT No.		SIZE B	REV C
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ARE: 2 PLACE DECIMALS ±.03 3 PLACE DECIMALS ±.010 ANGLES ±.5°		CAGE CODE 07MZ6	DWG. NO. 649.5000
		SCALE NONE	SHEET 4 OF 4